

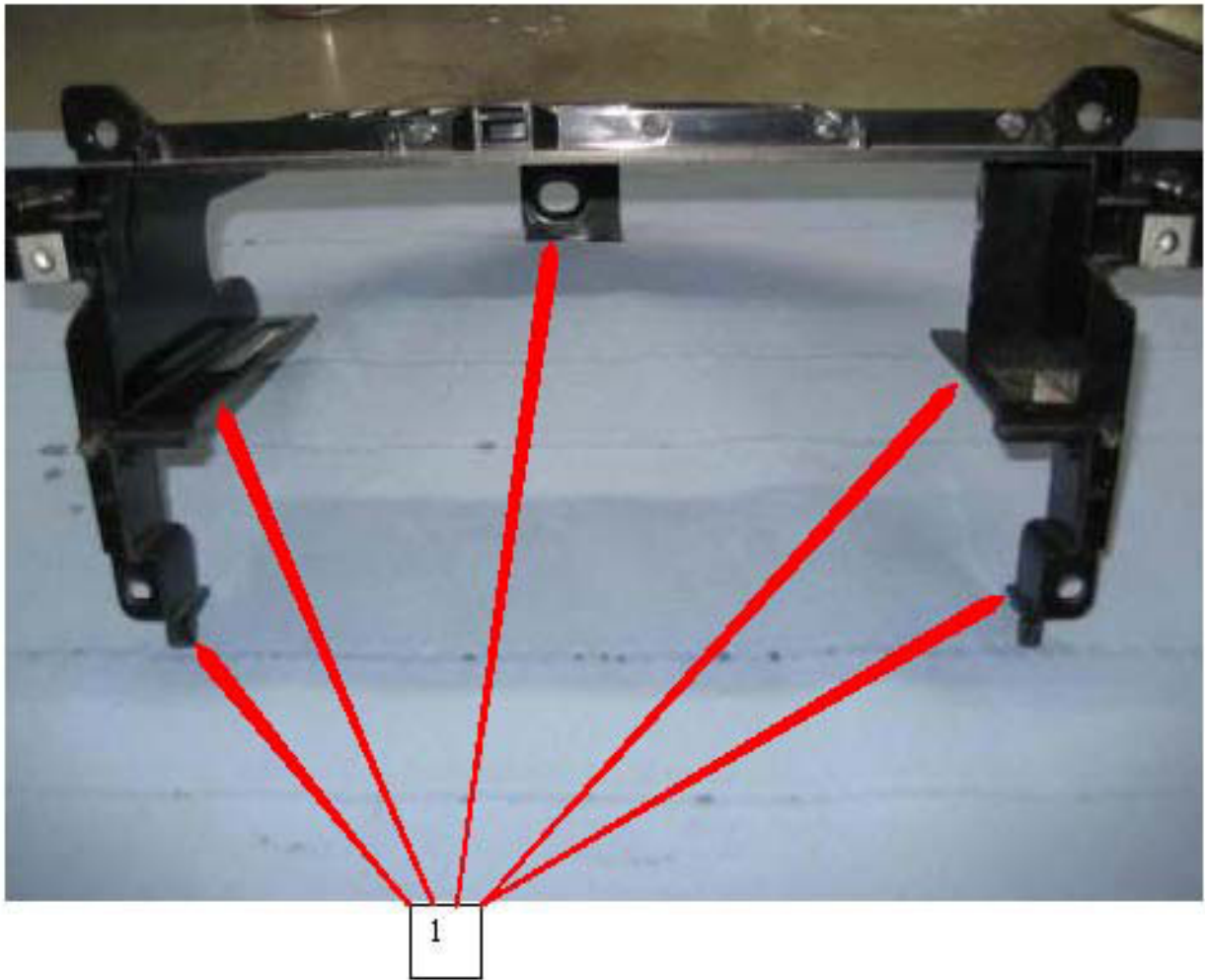
Assembly instructions for facia BMW 3 E46 Double Din

These installation instructions are the best way to support this unique installation of facia BMW 3 E46 Double Din.

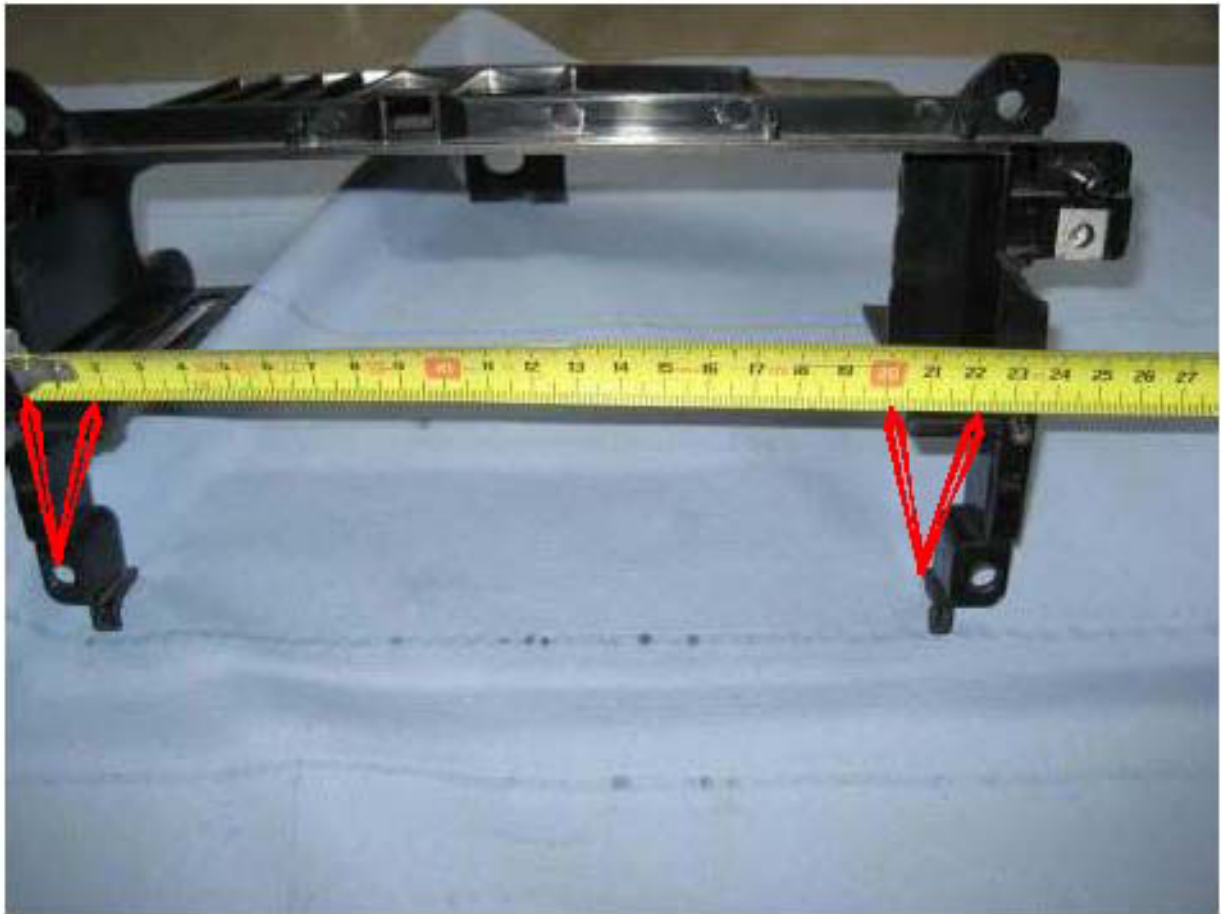
Note on the epoxy resin: is a resin is not affected by temperature changes. Compared to the GFK does not harden as cristal does and is malleable to a certain percentage, but despite this, one must be careful in handling it because if its falls it can break.



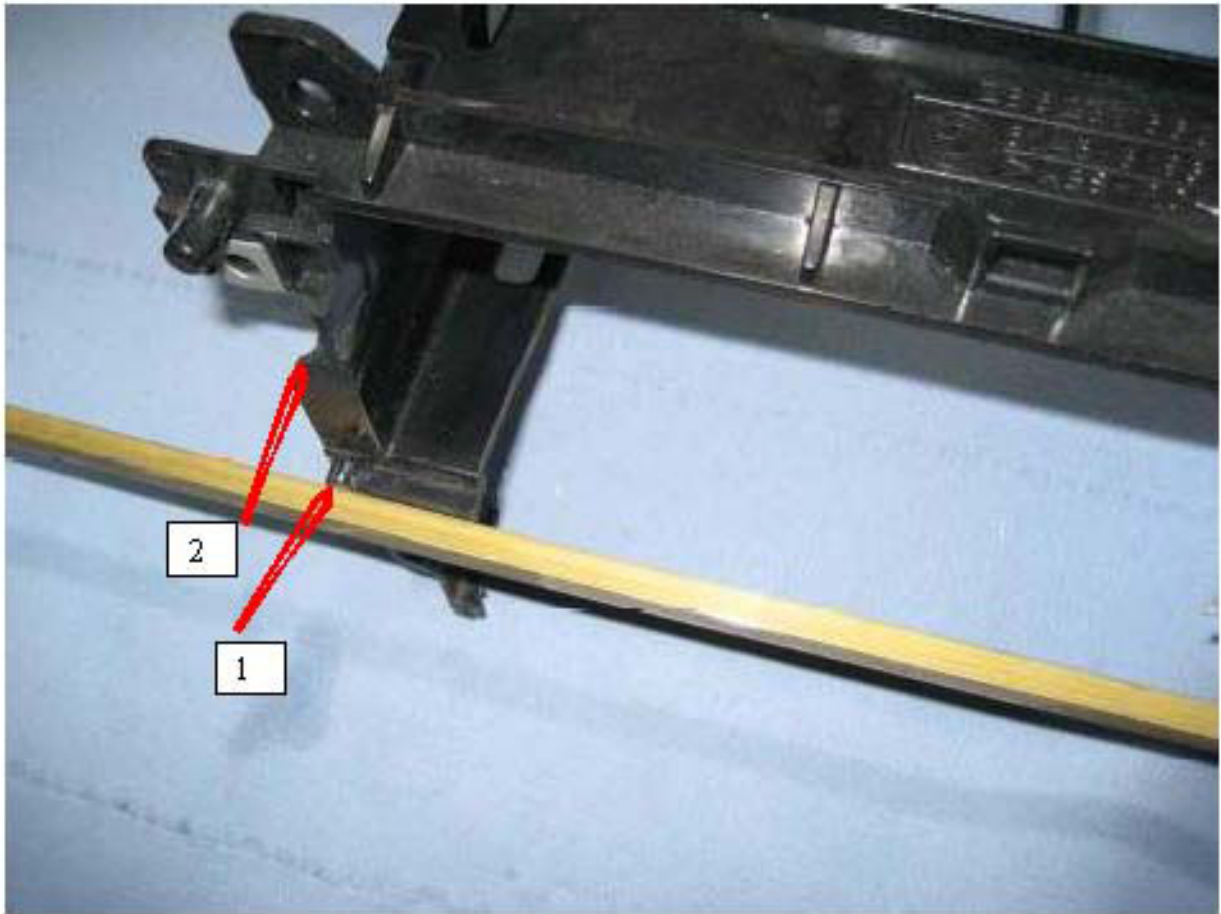
1. Unscrew and remove the grids of the upper air vents to remove the original car radio support. Be careful at this point. Remove the grids as shown in the picture with a rocking motion.



Cut support on the radio as shown by the arrows, so that the new double DIN bracket has enough space.



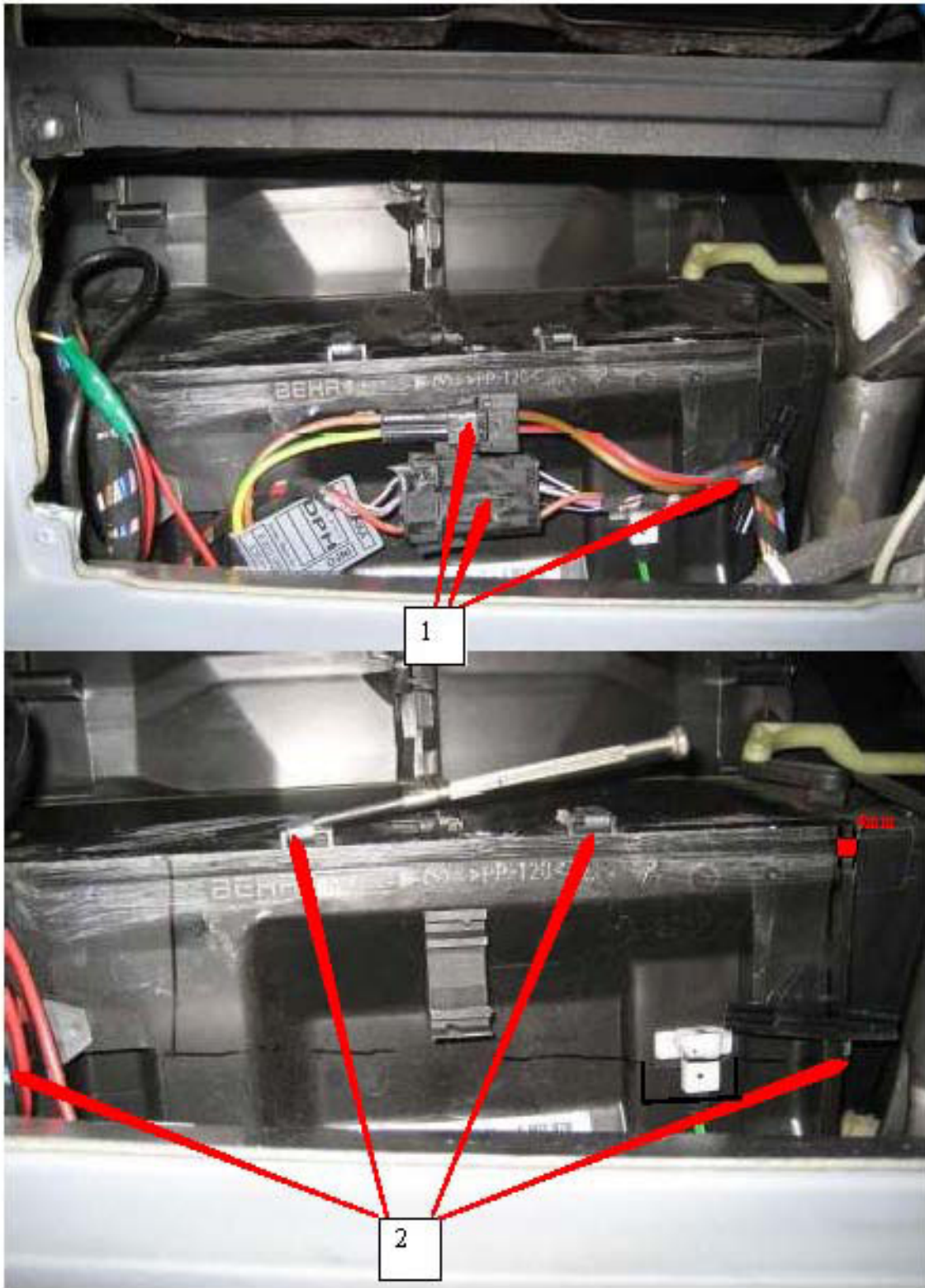
Leave about 2 cm. margin, both left and right as shown.



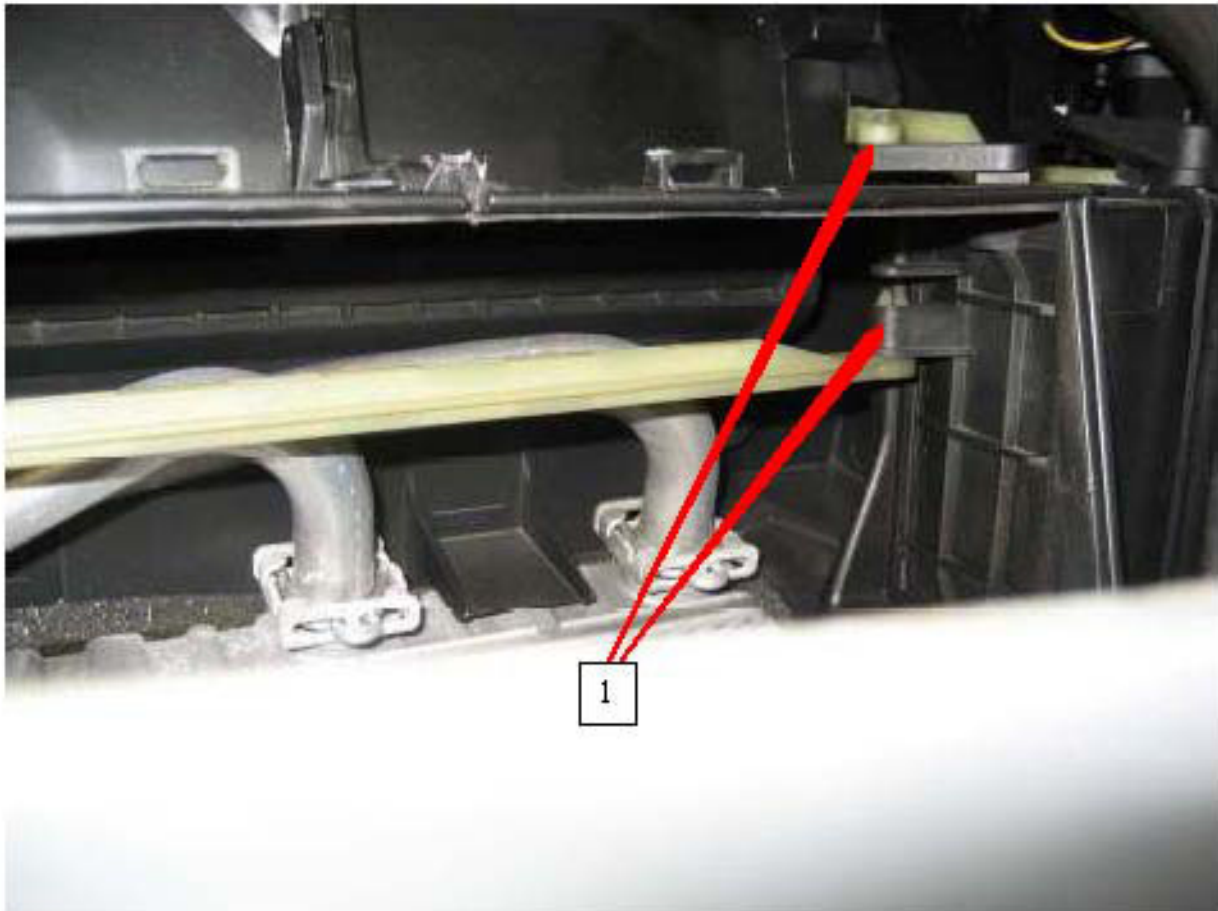
Trim the pins on the right and left with a file or a saw until are flat as shown in the picture.



Make two 2mm holes in the chosen area of support on both sides.



Move all cables and connectors for the air box BEHR is totally free to place the template cut. Place the template to 4mm on the right side before the bend and the rest on the edge. In the new versions remove the temperature sensor (green wire) and also make a cut to compensate for the temperature sensor.



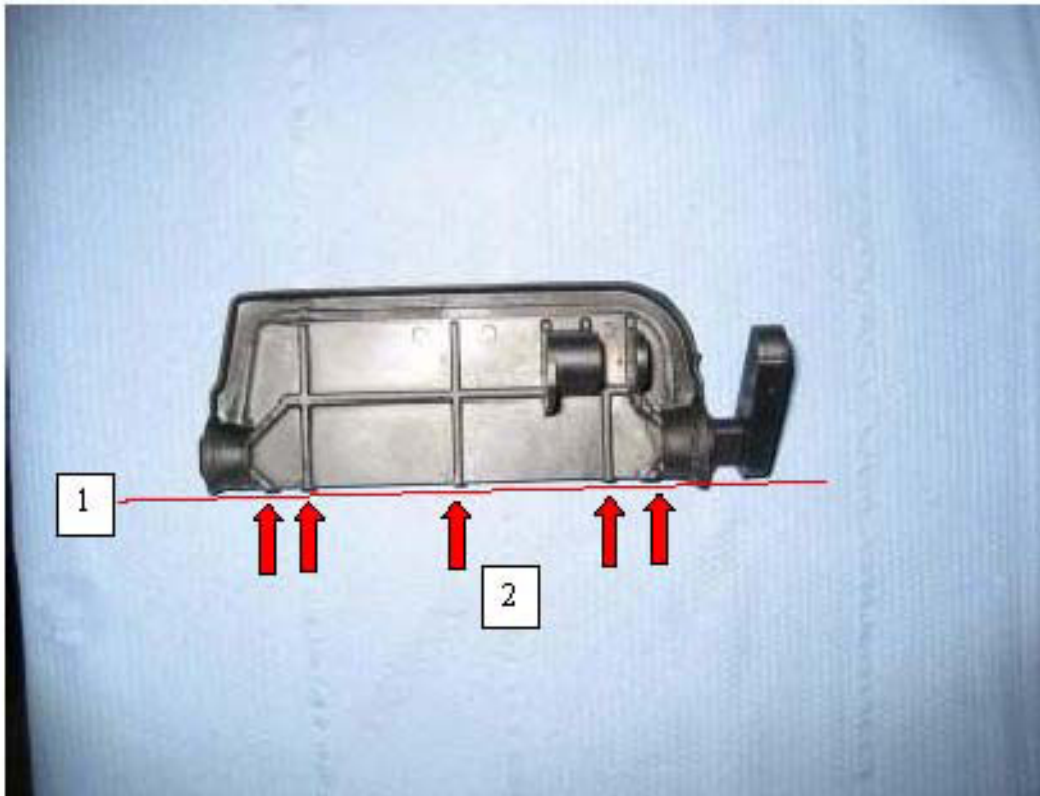
1. Free interior vent arm, pull and release the power lever. Use a screwdriver to these operations.
2. Close the box again and mark the cutting template. A very sharp cutter can be very useful for this operation. Be careful!





1. Remove air cap on the right by pulling upward from the hollow center of the base.

2. The next step is to raise the connection of plastic air nozzle and remove the air cap. Be careful not to break the top.



1. Cut the lid as shown.

2. Make 5 holes and go over it with a file.



Replace the cover with a screwdriver, attach the front that is been cut as shown.
Wipe glue. A little Vaseline can be used to improve motion.



Cut this piece in its left side to 3.5 cm with a saw and make two holes centered on both sides.



Attach an adapter plate and screw into it.



Recolóquela de nuevo según la imagen y pruebe su movimiento.



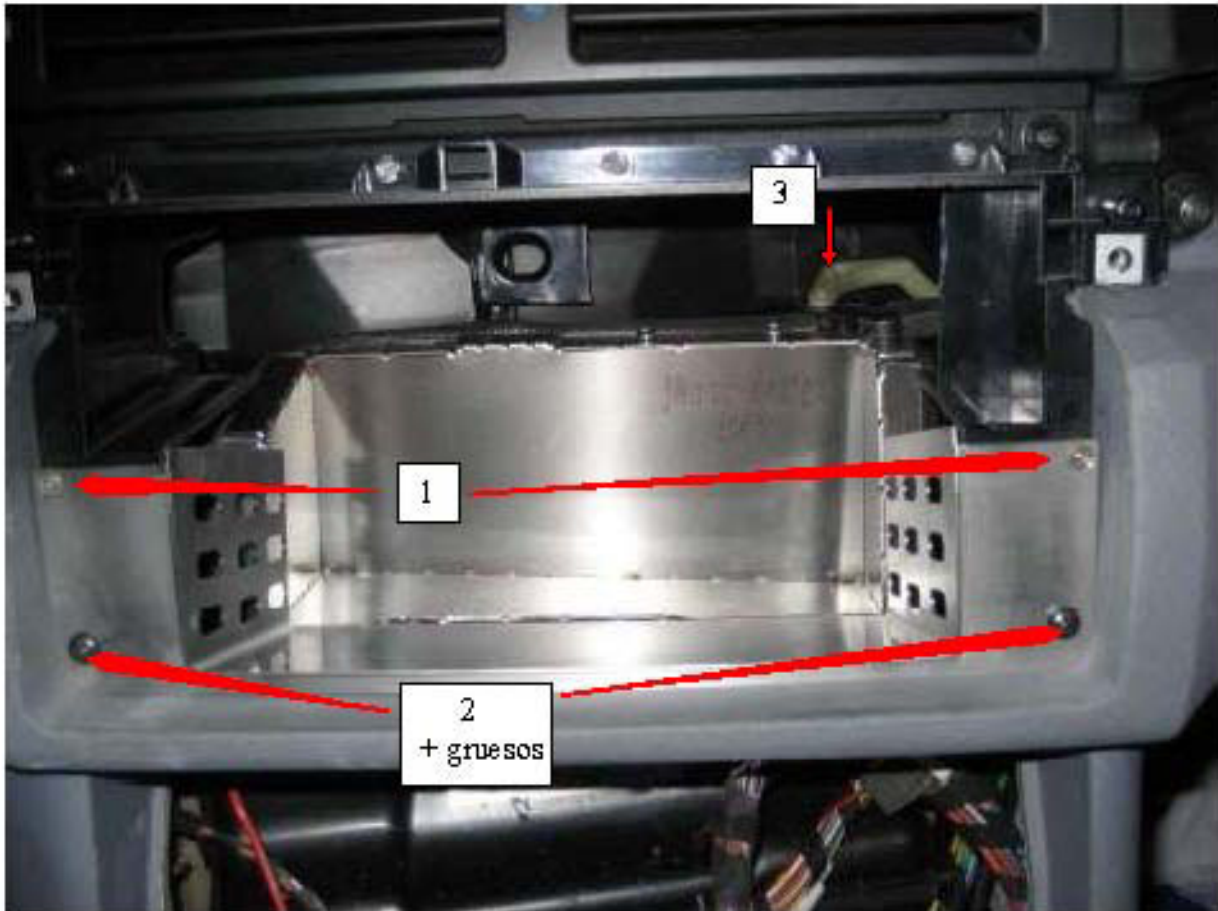
Glue the board in the vicinity.



Place an adapter box with 4 screws of 2mm. and tighten it.



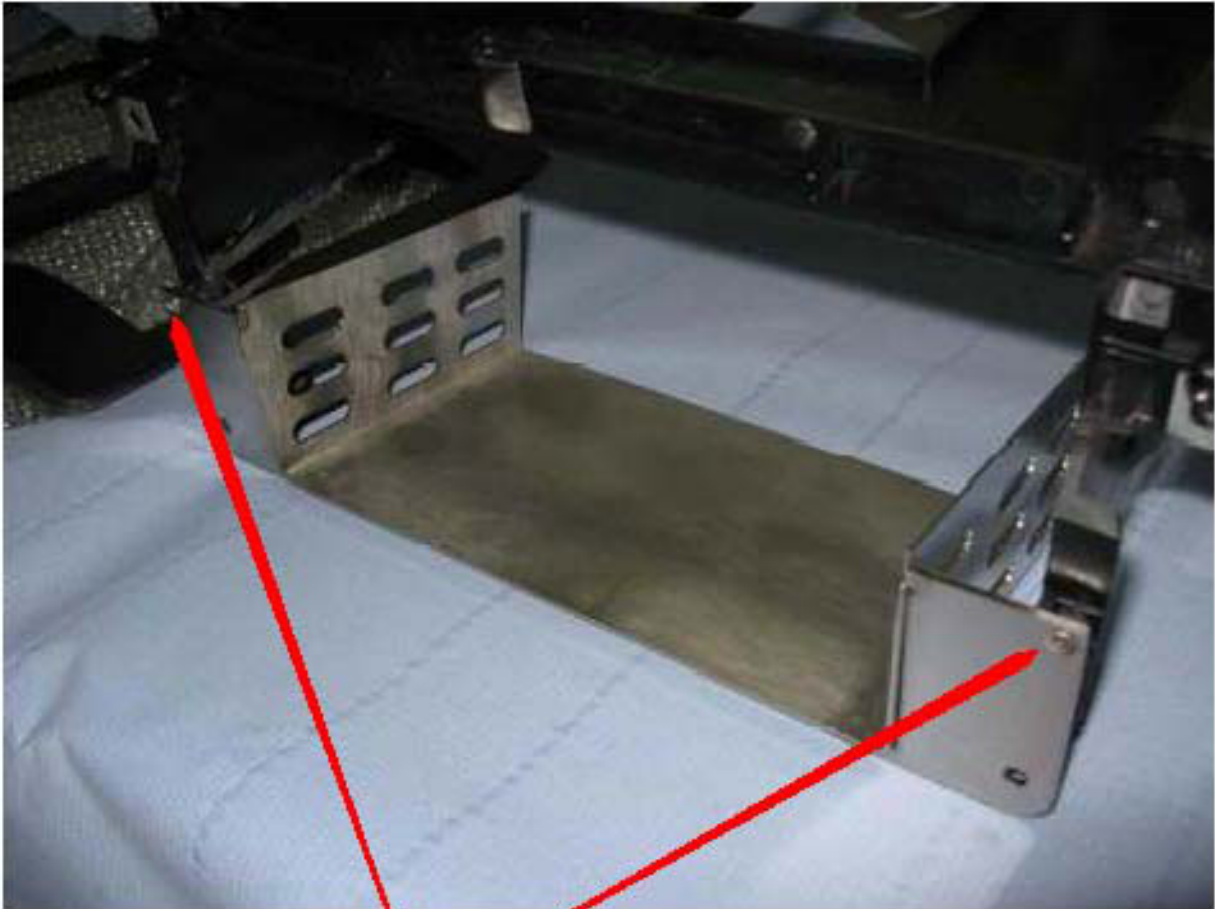
Replace the radio bracket and drill holes of 2mm. according to the image (use long drills).



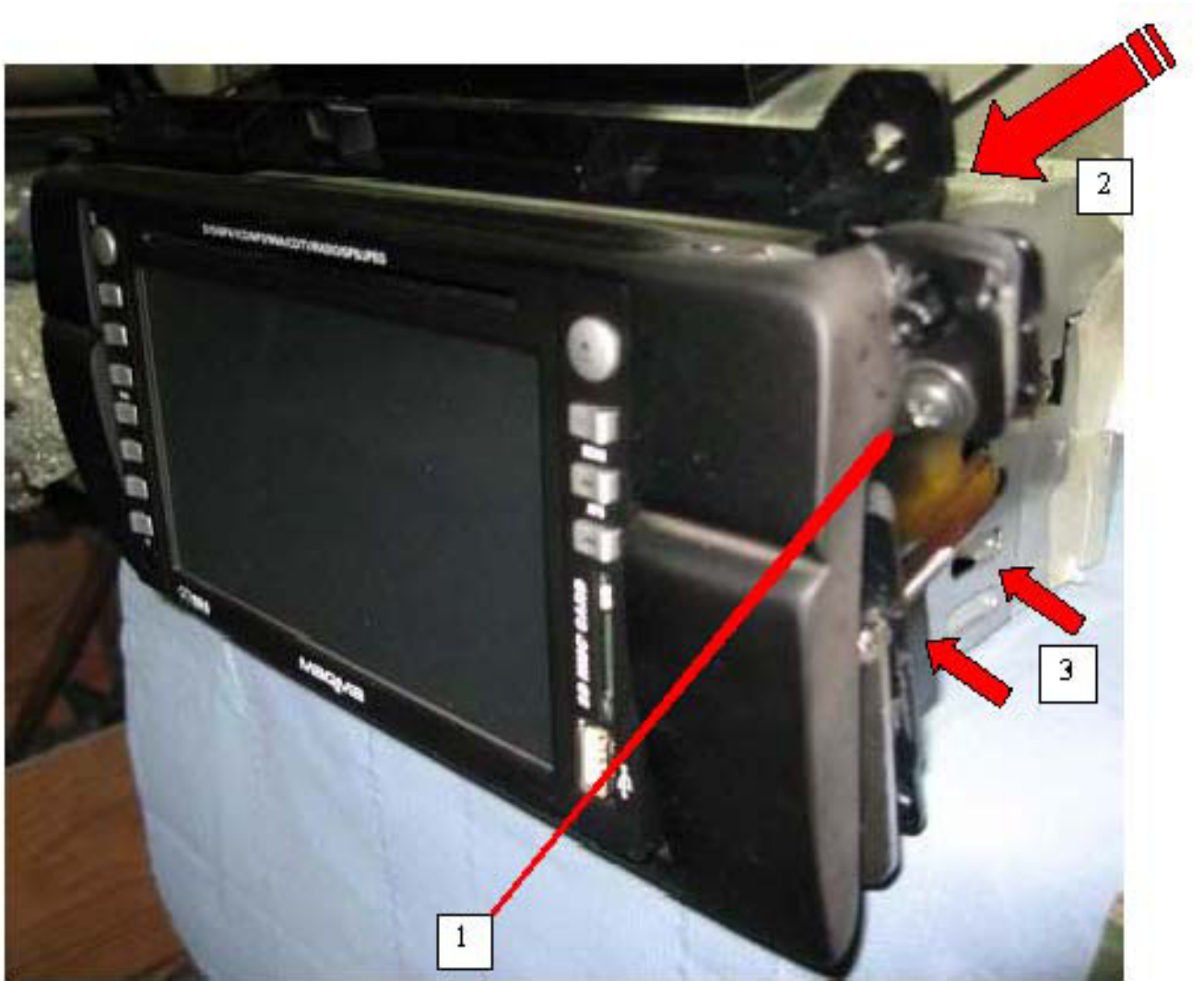
Place the support Double Din, secure it with screws through the top (1), and with longer and thicker screws at the bottom (2) do not tighten very strong, only to have the support rests on the dashboard. Reconnect the fan motor arm. (3)



Gently press the Double din frame in the dash and screw gently without pushing hard.
Note: If you press too hard you can break the ears of the support frame.



Now unscrew all over again and place all the pieces together as in the picture above, and now we will put the double din bracket correctly.



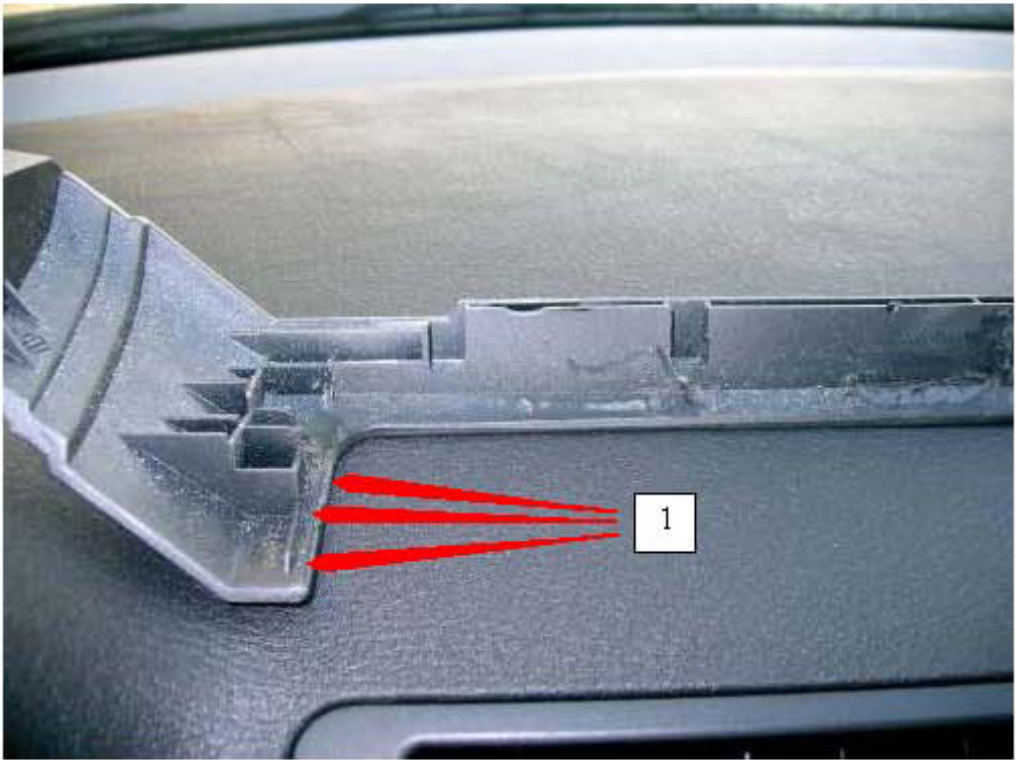
1. Mount the frame to the ears of the media in the original location of the vehicle, being very careful because at this point the framework is fixed only by these two points.

2. Move the back part and seat it in mechanism.

3. Use marks for the 4 M5 screws and tighten.



The device must fit neatly into the four corners.
Remove the front fascia and you will be able to reposition the device and the support within the dashboard.



Adjust the interior support as shown in the image above.



Finish it as shown in the image.
Is ready!